

## Technical Data Sheet

**SX Glue Screws Solvent Free Glue Screws**  
Bonds wood, plastic, brick and plaster



### Product Description

A ready to use, solvent free construction adhesive, based on acrylic polymers, which adheres to most common building surfaces and replaces nails and screws. The adhesive cures by moisture to form a strong and durable bond. Can even be used on damp surfaces with the use of a primer.

### Benefits

- Solvent free
- Perfect adhesion without primer on most substrates
- Easy to apply
- Easy to clean
- Non corrosive towards metal

### Applications

Can be used indoor to fix skirting boards in both wood and PVCu, thresholds, panels and ornamental framework on to various substrates such as masonry, concrete, plaster, chipboard, plasterboard and wood. Also suitable for the adhesion of polystyrene foam and polystyrene tiles.

### Directions Of Use

Cut the cartridge seal and screw on the nozzle which should be cut to your required size. Using a sealant gun, apply the adhesive to one surface in a strip form. Position the object into place and apply pressure. On large objects you may need to move the item slightly

from side to side, applying pressure simultaneously, to achieve an effective and even bond. Finally, slide the item into the exact position required. Temporary fixing or clamping may be necessary on unsupported items. Allow 24-72 hours depending on temperature and porosity of the surface before removing any support. Full bonding is usually achieved in 48 - 72 hours.

### Additional information

Application rate	@ Ø3 mm/4 bar	1500 g/min
Application temperature		+5°C to +40°C
Base		Acrylic dispersion
Curing time	@ +23°C/50% RH	3 days
Density	ISO 1183-1	1,61 g/ml
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to -15°C
Open time	DBTM 16	5-10 minutes @ +23°C/50% RH
Temperature resistance		-20°C to +75°C
Usage		400-1000g/m2

*These are typical values*

### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for continuous exposure to water

### Surface Preparations and Finishing

Surfaces must be clean, dry and free from dust, grease and other loose material. At least one of the surfaces has to be porous in order for the adhesive to cure. Adhesion tests prior to application are recommended. Tools should be wiped clean with a paper towel and can be washed in water whilst the adhesive is still uncured.

### Cleaning

Tools to be cleaned after use with water. Hands can be cleaned with SX Multi-Purpose Cleaning Wipes and/or water and soap.  
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### Colour(s)

- Colourless

### Packaging


- Cartridge

*For product specifications, please refer to the Product Detail Page*

### Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life till 18 months after production date, stored in a dry place.

### Certifications

	A+ French VOC Regulation
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### Health & Safety

Safety data sheet (MSDS) must be read and understood before use of product. These are available on request and via the Siroflex website on the product pages.

### Warranty & Guarantee

Siroflex warrants that its product complies, within its shelf life, to its specification.

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