



# Den Braven

## Technical Data Sheet

### Zwaluw Structural Silicone 795-4000

One component, high-strength neutral sealant for structurally glazed curtain wall applications



#### Product Description

Silicone Structural Glazing Sealant 795-4000 is a one component, high-strength neutral cure sealant specially designed and tested for structurally glazed curtain wall applications.

#### Benefits

- High-strength structural sealant with primerless adhesion to many building substrates
- Specific substrate testing required on all structurally glazed projects
- UV, weather and ozone resistant
- Almost odourless
- Average tooling time
- Non-corrosive cure by-product

#### Applications

Silicone Structural Glazing Sealant 795-4000 is designed for use in structural glazing applications such as in-shop or field glazing of curtain wall modules, where glass lights are attached to the metal framing system with the structural sealant. This material can also be used as the weather seal in glass-to-glass butt joints.

#### Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of

joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website [www.denbraven.com](http://www.denbraven.com).

#### Additional information

100 % modulus	DIN 53504 S2	0,90 N/mm <sup>2</sup>
Application rate	@ Ø3 mm/6,3 bar	200 g/min
Application temperature		+5°C to +40°C
Base		Neutral alcoxy
Curing time	@ +23°C/50% RH	2mm/24 hours
Density	ISO 1183-1	1,52 g/ml
Elongation at break	DIN 53504 S2	400%
Flow	ISO 7390	200 g/min
Shorea hardness	DIN 53505	45
Tensile strength	DIN 53504 S2	2,10 N/mm <sup>2</sup>

*These are typical values*

#### Limitations

#### Surface Preparations and Finishing

Application temperature: +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Structural Silicone 795-4000 adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer B1. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

#### Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

#### Colour(s)

- Black



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# Den Braven

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#### Packaging

- Cartridge

*For product specifications, please refer to the Product Detail Page*

#### Shelf Life

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 12 months from production date.

#### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

#### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

#### Disclaimer

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