

TECHNICAL DATA SHEET

TECTANE ANTI-SPATTER SPRAY

Anti-Spatter Spray serves as a cleaner for welding nozzles as well as a protection from spatters of the workpiece to be welded without affecting the weld itself.

USES: Anti-Spatter Spray is silicone-free. It forms a protective layer, which prevents spatter adherence. Since spatters do not stick on the surface, they can be easily wiped off. The surfaces of parts to be welded are provided with a lasting protective layer so as to make mechanical finishing unnecessary. A secondary treatment of the workpiece, such as browning, electroplating, anodic oxidation is possible without special cleaning. Clean the surfaces before lacquering.

Anti-Spatter Spray is mainly used in electric and inert-gas shielded welding.

- Prevents spatters from adhering on torch heads, workpieces and robots.
- Offers complete protection throughout the welding process.
- Prolongs the life-span of gas and contact nozzles.
- Allows nozzles to be rapidly changed and cleaned
- Is highly effective and economic.

PACKAGING: 400ml aerosol

PREPARATION

Shake the aerosol vigorously before use. Thoroughly clean the surfaces needing treatment.

APPLICATION

Spray Anti-Spatter Spray evenly over the whole area from a distance of approx. 20-25cm. Spray it approx. 10cm to the right and left of the weld so as to protect workpiece surfaces.

HEALTH & SAFETY

EXTREMELY FLAMMABLE

Do not breathe aerosol. Use only in well ventilated areas. Dispose of this material and its container to special or waste collection point. Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition ó No smoking. Buildup of explosive mixtures possible without sufficient ventilation. Keep out of the reach of children.

LIABILITY

The information given is the result of our tests and experience and is believed to be accurate and reliable. However, as Siroflex Limited cannot know all the uses its products may be put to, and as application methods are out of our control it is the users responsibility to determine suitability of use.

Full health and safety data information can be downloaded from www.siroflex.co.uk.