

TECHNICAL DATA SHEET



SURESEAL

CONTACT ADHESIVE

A high quality, high tack, low viscosity, one part Cyclohexane free contact adhesive. Formulated for non-mechanical application, this product has a long open time and is easy to apply.

USES: This highly versatile adhesive will bond a large variety of materials including: veneer (formica), cork, wood, melamines, glass, carpet, fabrics and leather.

COLOUR: Natural

PACKAGING: 1 Litre tins packed 1 x 16 5 Litre tins packed 1 x 5

PREPARATION

The materials to be bonded must be sound, clean, dry, smooth and free from oil or grease. Stir adhesive well before use until perfectly mixed.

APPLICATION

Apply a uniform coating of Contact Adhesive to both surfaces using a stiff brush or serrated trowel. Allow 10 - 15 minutes until the adhesive is dry to touch. Position the coated surfaces accurately and press firmly to ensure overall contact. Mechanical pressing, even for a very short time will always give superior results.

FINISHING

Final bond is resistant to water, oil, mild acids and alkalis after 24 hours. Drying time and open time are both dependant on adhesive coverage and ambient conditions. Adequate drying times must be allowed to avoid solvent entrapment. It is the user's responsibility to dispose of all packaging correctly.

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SURESEAL CONTACT ADHESIVE TECHNICAL DATA SHEET CONTINUED

HEALTH & SAFETY

IRRITANT HIGHLY FLAMMABLE DANGEROUS FOR THE ENVIRONMENT

Highly flammable. Irritating to eyes and skin. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Vapours may cause drowsiness or dizziness. Keep container in a well-ventilated place. Keep away from sources of ignition – No smoking. Avoid contact with skin and eyes. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Do not empty into drains, dispose of material and its container at hazardous or special waste collection point. Wear suitable gloves. If swallowed seek medical advice immediately and show this container or label. Use only in well ventilated areas. Avoid release into the environment. Refer to special instructions. Safety data sheets. Dispose of empty packaging correctly.

LIMITATIONS

Do not use with expanded polystyrene. Not suitable for bonding some flexible plastics including polypropylene and polyethylene. Store in original containers in cool dry conditions away from flames, sparks and sources of heat. Adhesion tests prior to application are recommended. It is the users responsibility to determine suitability.

LIABILITY

The information given is the result of our tests and experience and is believed to be accurate and reliable. However as Siroflex Limited cannot know all the uses its products may be put to, and as application methods are out of our control it is the users responsibility to determine suitability of use.

TECHNICAL DATA	
Physical form	Liquid
Colour	Cream
Viscosity	3000 – 4000 @20°C
Open time	up to 2 hours
Solids content	22 ± 2%
Specific weight	± 0.85 kg/L
Heat resistance	up to 80°C
Shelf Life	12 months when stored between 4°C and 25°C

The capacity for two surface application is of 3 to 4m² per litre of adhesive.

Full health and safety data information can be downloaded from www.siroflex.co.uk.

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